

40

SPLIT

DART AEROSPACE LTD	Work Order:	21578
Description: Locknut	Part Number:	D3015-7
Drawing: D3015 Rev. A B	Qty:	200 100

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	HJ	14.09.23	200
2	PURCHASING	Issue P/O: 2006882 Description: SS locknut with nylon insert Acklands p/n: SPN-179-803 PFS LNNM551 Material release note required	LI	04-09-27	200
3	RECEIVING	Inspect for transit damage Ensure that material release note is attached	CL	04/09/29	100
4	QC	Inspect Level 6	CL	04.10.14	100
5	RECEIVING	Receive & Identify	CL	04/10/04	100
6	EXPEDITING	Close W/O Cost / part : 26 545 04/15/05 100	HJ	04.10.05	100

Rev	Date	Change	Revised By	Approved
A	01.06.28	New Issue	SM	R

RELEASE

R2 01.09.11

3.07.11

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:\_\_\_\_\_ Fault Category:\_\_\_\_\_ DQA:\_\_\_\_\_ Date:\_\_\_\_\_

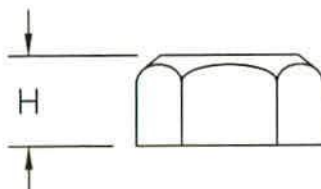
QA: N/C Closed: \_\_\_\_\_ Date:\_\_\_\_\_



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.  
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 21578

RELEASED  
03.07.18

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 22, 2004  
03:57 pm

Work Order No : 0021578  
Project Name : D3015-7  
Project For : WK440  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3015-7  
Description : Lock Nut  
Manufactured : Yes  
Amount Req'd : 200  
Amount Done : 0  
Start Date : 09-22-04  
Est Finish Date : 10-04-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



ACKLANDS - GRAINGER INC.  
765 CAMERON ST.

HAWKESBURY ON K6A 2B7  
(613) 632-2739

REMITTANCE TO: ACKLANDS - GRAINGER INC.,  
PO BOX 2970  
WINNIPEG MB R3C 4B5

PACKING SLIP ONLY  
INVOICE TO FOLLOW

PACKING SLIP#  
1417 0342898

PAGE  
PAGE NO

1

BILL TO  
FACTURE A

DART AEROSPACE LTD  
1270 ABERDEEN ST

HAWKESBURY

ON

KEA 1K7

SHIP TO  
EXPEDIENT

DART AEROSPACE LTD  
1270 ABERDEEN ST

HAWKESBURY

ON

Page 1 of 1

KEA 1K7

[illegible]

GST# 88970-1272/TVR# 1019602903

SOUS TOTAL / SUB TOTAL

CREDITEUR SHIP VIA

DELIVERY

RECU  
PAR  
RECEIVED  
BY

SIGNATURE AND COMPANY STAMP (FULL SIGNATURE PLEASE)

806849-205-1145  
CUSTOMER COPY

9275

T.P.S. / T.V.H.
G.S.T. / H.S.T.
TAXE PROV.
PROV. TAX.

△ POLYMERIZATION △

TABLE 10